7 6 5 4 3 2 1

A B C D E

LET	ALTERATION	DATE	BY	LET	ALTERATION	DATE	BY
				A	LIMITED NOTE "#10(.193) — — AN960-10" FOR -0 ASS'Y. ADDED DIM. 4 3/32 FOR -0 ASS'Y. & DETAIL "A" AN 364 (1) AN364-428(1) & Q7008-A17-.060 (2) FOR -2 ASSY. REMOVED AN3-22 (1) AN320-3(1) AN380-C2-2 (1) & AN960-10(1) FROM -2 ASSY. NO WT. CHG.	[illegible]	[illegible]
				B	FOR -0 ASSY., 28F2231-7(1) WAS 28F2231(1) REPLACED NOTE "SEAT "GF" = CR6770(1) REQ'D) GENERAL FIREPROOFING CO. YOUNGSTOWN, OHIO TO BE FURNISHED: 1. WITH BACK PAD & ATTACHING PARTS. 2. WITHOUT REINF. PLATE & PADDING, TOPPING STRIPS, & HOLES FOR SEAT SUPPORT" WITH 28F2083-2. IN B/M 28F2083-2 (1) EA. -0, & -2 ASSY'S. WAS "CR6770 SEAT - GENERAL FIREPROOFING CO. YOUNGSTOWN OHIO(1) EA. -0 & -2 ASSY'S. WT. CHG. -0 ASSY. 12.82" WAS 12.78".	[illegible]	[illegible]

E.O. B23075 E-6 D-3

#18(.1695) 4 HOLES
"LIFT THE DOT" POST
AC 225-8 (4)
AC372-832 (4)

28F5745-7(REF)

QB16M-8-12(2) SPACER FOR -2 ASSY
#18(.076) DIA (1) HOLE EA SPACER TO MATCH HOLES IN 28F4075-3

28F2082-2(1) FOR -0 ASSY
28F2082-0(1) FOR -2 ASSY
SEAT SUPPORT BRACKET

28F4095 SPRING FOR -2 ASSY.

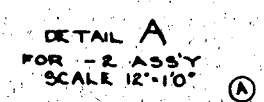
"F" (.257) 4 HOLES (LOCATE FROM BRACKET)
AN520 D416-10 (4)
AC 372 D428 (4)

28F4074 BRACKET FOR -2 ASSY.

28F4075-3 LOCKING PIN FOR -2 ASSY.

AN515-D6-5
AC372-D632
5/32 DIA 4 HOLES TO MATCH HOLES IN 28F4074

"F"(.257)
AN 24-38A
AN 364-428
Q7008-A17-.060



DETAIL A
FOR -2 ASS'Y
SCALE 12"=1'0"
(A)

(B)
28F2083-2

AN24-14
AN320-4
AN380-2-2
AN960-416
1/4 DIA. HOLE IN SEAT TO MATCH HOLE IN 28F5745-7

3461846 B
TYPE B-11
SAFETY BELT

28F5745-7(REF)

28F5745-7(2)

AN442-D4

4 3/32 FOR -0 ASSY (A)

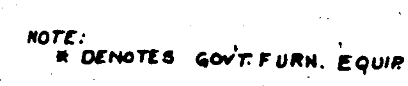
(A) A

#10 HOLE(REF)
THRU 28F2231 TO BE IN THIS POSITION

(B)
SHAFT 28F2231-7, -0 ASSY.
SHAFT 28F4076 -2 ASSY.

#10(.193)
AN3-22
AN320-3
AN380-C2-2
AN960-10
} FOR -0 ASSY (A)

NOTE:
* DENOTES GOV'T FURN. EQUIP.



APPROVED FOR
TOOLING BY
Gerdine 5-17-43

FINISH
ALUM. SEAT: Z-P-28P
REINF SEAT: C-P-28P

FINISH CODE
[illegible]
[illegible]
[illegible]
[illegible]

PART No.	STOCK	MATERIAL	SPEC.	-0 REQ	-2 REQ	-3 REQ	-4 REQ	-5 REQ	ZONE
AN24-38A					1				B-4
AN364-428					1				B-4
Q7008-A17-.060					2				B-4
AC372-832				4	4				B5
AC372-D428				4	4				C5
AC225-8				4	4				B5
AN442-D4									
AC372-D632				–	4				C6
AN515-D6-5				–	4				C6
QB16M-8-12				–	2				C6
AN960-10				1					E4
AN380-2-2				2	2				D4
AN520 D416-10				4	4				C6
AN380-C2-2				1					E4
AN320-3				1					E4
AN320-4				2	2				E4
AN960-416				4	4				E4
AN24-14				2	2				E4
AN3-22				1					E4
28F2083-2				1	1				D-3
3461846 (TYPE B-11 BELT)*			94-3067	1	1				D4
28F5745-7				2	2				D4
28F4095				–	1				C6
28F4076				–	1				E6
28F4075-3				–	1				C6
28F4074				–	1				C6
28F2231-7				1	–				[illegible]
28F2082-2				1	–				C5
28F2082-0				–	1				C5

PARTS LIST FOR ASSY.

MCR0256 ON

DASH No.	MODEL	NEXT ASSY.	NO.
-2	PBY-5A	28F2331	1
-2	PBY-5	28F2331	1
-0	PB2Y-3A	28F2174	1
-0	PB2Y-3	28F2174	1

REQUIREMENTS FOR AIRPLANE

REPLACES

REPLACED BY

SCALE 3"=1'0"

AC NONE	NOTED
NAVY NONE	NOTED
HEAT TREAT	FINISH

DRAWN 5-1-43

NAME SEAT ASS'Y-FURNS. - NAVIGATOR'S & RADIO OPERATOR'S

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.

J 28F7572

R 28F7572

H 419